



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Order 5782
Ship May 24

SWA10A-400
Job Sheet 176767

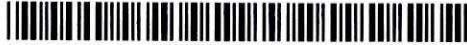


FWO/S-1 ✓

Part No: SWA10A-400

Job Qty: 20 ea

Part Name: Thrust Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA10A-400 Rev 4 IPP Rev A 18.01.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/18/18	0.00	0.00	Start Up Machining-3		JB 18-08-01 PAS
110	Mori Seiki	20 pcs		5/18/18	0.00	5.00	MORI SL2500Y		JB 18-08-01 39
120	QC	20 pcs		5/18/18	0.00	0.00	QC2		JB 18-08-01 9-39
130	QC	20 pcs		5/18/18	0.00	0.00	QC8		JB 18-08-01
140	Packaging	20 pcs		5/18/18	0.00	0.00	Packaging3		JB 18-08-02
150	QC21-SA	20 Ea		5/18/18	0.00	0.00	QC21		DAS 21 AUG 03 2018

Part Op Descriptions: 110 - 1-Machine as per FOLIO FB722 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R2.500	Bronze C63000 Round Bar 2.500"	.5400 ft (.027 ea)	90-Start up Operation	5072875

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R2.500	1	0	0

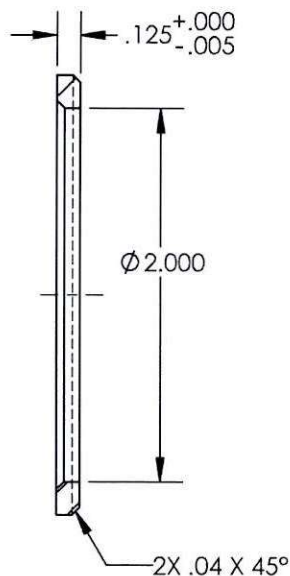
Part Specifications

Specifications could not be found.

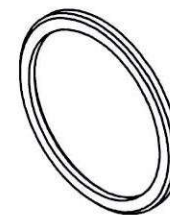
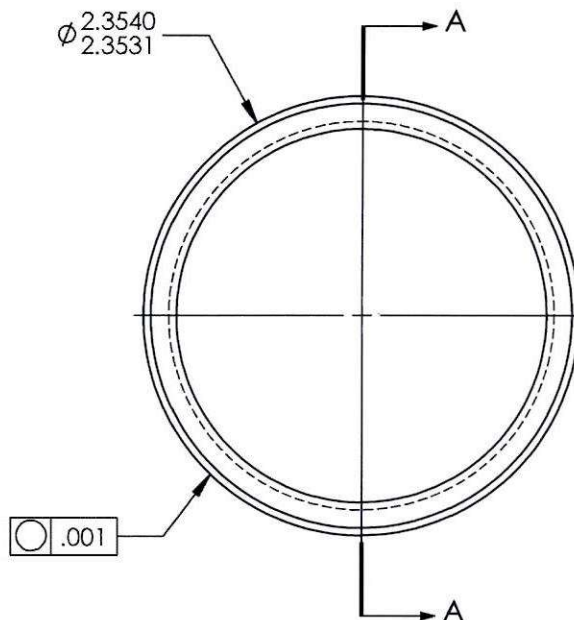
Plex 4/30/18 2:57 PM Dart.lajeunesse.marie

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		AS DRAWN BY CANAM	11/12/2012	JAG
3		CH'D TOLERANCE ON OD FROM Ø2.352 $\pm$.003/-0.01	11/16/2012	JAG
4	16-0249	CH'D DIM WAS 62.3538/2.3533 IS Ø2.3540/2.2331, ADDED DIM $\text{Ø} \begin{smallmatrix} \text{ } \end{smallmatrix} .001$	12/2/2016	RJC



SECTION A-A

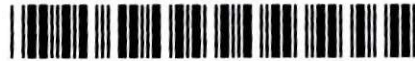


DART AEROSPACE	
TITLE THRUST WASHER	
DWG NO. SWA10A-400	REV 4
MAT'L AL-BRONZE 630	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC	.X $\pm$.1 SURFACES = 125° ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 1/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-400	1	THRUST WASHER	AL-BRONZE 630	



Container No: S098218



Part: SWA10A-400

Job No: 176767

Serial No/Batch: S098218

Revision: 4

Inspector:

Exp Date:

Instructions:

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Date: 08/01/18